

# Use of Ghee Residue As A Substrate For Microbial Lipase Production

Janhavi Sahasrabudhe, Shantanu Palshikar, Arun Goja, Chandrashekhar Kulkarni

**ABSTRACT** :- Microbial lipases are commercially important and can be produced by Solid State Fermentation (SSF) as well as by Submerged Liquid Fermentation (SLF). In this study ghee residue, which is one of the largest by-product of dairy industry was used as a substrate. The main objective of the study was to determine whether ghee residue could be used as a substrate over the conventional synthetic substrate for efficient lipase production. Two organisms were used for lipase production, one of them was a known lipase producer – *Bacillus subtilis* (NCIM 2063) and the other organism belonging to the *Proteus* spp, was isolated from the soil contaminated with oil. The production of lipase was significantly higher in SSF (ghee residue as substrate) than in SLF (tributylin oil as substrate). The lipase yield was observed to be 41.27 U/mg by *Proteus* spp and 35.93 U/mg by *B. subtilis* in SSF using ghee residue as substrate. In SLF using Tributyrin as substrate, the lipase production by *Proteus* spp was 20.78 U/mg and 28.63 U/mg by *B. subtilis*.

**Keywords**:- Lipase, ghee residue, Tributyrin oil, SSF, SLF

## 1. INTRODUCTION

Lipases are triacyl glycerol acylhydrolases which hydrolyzes fats and oils in steps into the substituted glycerides and fatty acids. They carry out esterification and trans-esterification reactions only at oil-water interface. Lipases belong to the class of Serine hydrolases, which do not require any cofactors<sup>[1]</sup>; therefore they have been of great interest to the researchers. Lipases occur widely in nature; however microbial lipases are preferred for commercial application because of their multifold properties and easy extraction procedure<sup>[1]</sup>. Lipases are widely used in the processing of fats and oils, detergents and degreasing formulations, food processing, the synthesis of fine chemicals and pharmaceuticals, paper manufacture, production of cosmetics, and pharmaceutical<sup>[2]</sup>. But, high cost of production proves to be a major problem in the industries. To overcome this problem, attempts are being made to use waste as a raw material for lipase production. Research has been carried out for making use of various oil cakes such as groundnut, coconut, mustard, castor etc. Also, agricultural by- products such as wheat bran, rice husk, almond meal, cotton seed meal, mustard meal etc, have been used as a substrate for lipase production<sup>[3]</sup>. Thus, with its wide range of industrial applications it is desirable to look out for an alternative economical substrate for its industrial production. Attempts are being made to utilise the dairy by-products for lipase production. As most of them have high nutritive value, they are usually channelised to food industries<sup>[4]</sup>.

In the present study, Ghee residue (one of the largest by-product of dairy industry) was used for enzyme production. Till today, the Ghee residue has been used in food industries for making sweets, bakery products, as a flavour enhancer etc<sup>[4]</sup>. Most of the times, it is considered as a waste at the industry level as well as at the domestic level. As ghee residue contains 32–70% of fats, it could be used as a potential substrate for production of lipase<sup>[5]</sup>. In the present study, solid state fermentation was used for bacterial lipase production with ghee residue as a substrate<sup>[6]</sup>. The project also encompasses a comparative yield of lipase obtained by SSF using ghee residue and that obtained by SLF using a synthetic substrate like Tributyrin.

## 2. MATERIALS AND METHODS

### 2.1 Sample collection

Soil sample polluted with engine oil was collected from the parking area at Shivajinagar Bus stand, Pune, Maharashtra, India. The collected sample was transferred to a sterile screw-capped bottle and taken immediately to the laboratory and maintained at 40C for further studies.

### 2.2 Bacterial isolation and identification

1 gm of soil sample was mixed with 9 ml sterile saline. Serial dilutions were performed and 0.1 ml was plated on Tributyrin agar plates. The appearance of zone of clearance around the colony was indicative of the lipolytic activity<sup>[7]</sup>. The colony showing significantly large zone of clearance was selected for further studies<sup>[8]</sup>. The isolate was then identified using biochemical tests as described in Bergey's manual of Determinative Bacteriology. The lipase production by this strain was compared to standard strain of *Bacillus subtilis* (NCIM 2063)<sup>[9]</sup>.

### 2.3 Fermentations

#### a) Inoculum development

The isolated bacteria were enriched in a media having composition of (g/l) – Peptone 2.00g, Diammonium hydrogen phosphate 1.00g, Sodium chloride 2.50g, Magnesium sulphate heptahydrate 0.40g, Calcium chloride 0.40g; Final pH 7.0±0.2 (at 25°C)<sup>[10]</sup>. A loop full of the standard as well as the newly isolated cultures were inoculated into the enrichment medium and incubated for 24 hrs. After 24 hrs of incubation, the O.D. was checked at 620nm and the CFU count was taken. Approximately 5% of the inoculum was inoculated in the fermentation medium<sup>[11]</sup>.

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**b) Solid State Fermentation (SSF)**

For SSF, 10 gm of ghee residue was over layered with 50 ml of the fermentation medium [composition in g/l– Peptone 2.00g, Diammonium hydrogen phosphate 1.00g, Sodium chloride 2.50g, Magnesium sulphate heptahydrate 0.40g, Calcium chloride 0.40g, 1–2 drops of Tween 80; Final pH 7.0±0.2 (at 25°C)]<sup>[10]</sup>. Three sets of two screw capped bottles, containing fermentation medium were inoculated with enriched cultures of *B. subtilis* and *Proteus spp* respectively. The bottles were incubated at static conditions at 37°C for 5 days.

**c) Submerged Liquid Fermentation (SLF)**

Three sets of two 250 ml Erlenmeyer flasks, each containing 100 ml of the fermentation medium [composition in g/l– Peptone 2.00g, Diammonium hydrogen phosphate 1.00g, Sodium chloride 2.50g, Magnesium sulphate heptahydrate 0.40g, Calcium chloride 0.40g, 0.5 ml Tween 80 and Tributyrin (Carbon source) 1% of the fermentation medium; Final pH 7.0±0.2 (at 25°C)]<sup>[10]</sup>, were inoculated with enriched cultures of *B. subtilis* and *Proteus sp.* respectively. The flasks were incubated at 37°C rotary shaker for 48 hrs.

**2.4 Extraction of the extracellular lipase**

The extraction of crude lipase was carried out by centrifugation method<sup>[12]</sup>. As lipase is an extracellular enzyme, the supernatant obtained was used as crude enzyme. Different procedure of extraction was followed for SSF and SLF respectively. The SSF was initially filtered by an assembly made up of a funnel and a muslin cloth and the Filtrate obtained was centrifuge<sup>[13]</sup>, while the SLF was used directly centrifuged.

**2.5 Estimation**

The crude extracellular lipase obtained after centrifugation was estimated by titrimetric method. Titrimetric method measures the rate of neutralization of sodium hydroxide by the released free fatty acid as a function of time<sup>[1]</sup>. In this reaction phenolphthalein was used as pH indicator<sup>[3]</sup>. The lipase activity was calculated using the following formula<sup>[14]</sup>

$$\text{Activity} = \frac{\text{Vol. NaOH consumed} \times N(\text{NaOH}) \times 1000}{\text{Vol. of reaction mixture titrated} \times \text{Time of incubation}}$$

Where,

Vol. of NaOH consumed =

Burette reading of Test – Burette reading of Blank

N (NaOH)

1000

= Normality of NaOH

= Conversion factor of moles to μmoles

The standardized assay conditions are as follows–

<b>Submerged Liquid Fermentation (SLF)</b>		
Parameter	<i>B. subtilis</i>	<i>Proteus sp</i>
E: S ratio	2:1	2:1
Time of incubation	30 min	30 min
Substrate Concentration	5%	5%
Temperature	37°C	4°C
pH	6.2	6.2

<b>Solid State Fermentation (SSF)</b>		
Parameter	<i>B. subtilis</i>	<i>Proteus sp</i>
E: S ratio	1:2	1:1
Time of incubation	10 min	10 min
Substrate Concentration	5%	5%
Temperature	4°C	37°C
pH	6.2	6.2

**2.6 Protein estimation by Folin-Lowry's method**

The total extracellular protein was obtained from culture filtrate was estimated by lowry's method. The phenolic group of tyrosine and tryptophan residues in a protein produces a blue purple color complex, with maximum absorption in the region of 660 nm wavelength, with Folin-Ciocalteu reagent. This method is sensitive to even low concentrations of proteins and is probably the most widely used for protein assay<sup>[15]</sup>.

**3. RESULTS AND DISCUSSION****3.1 Isolation and identification of isolate**

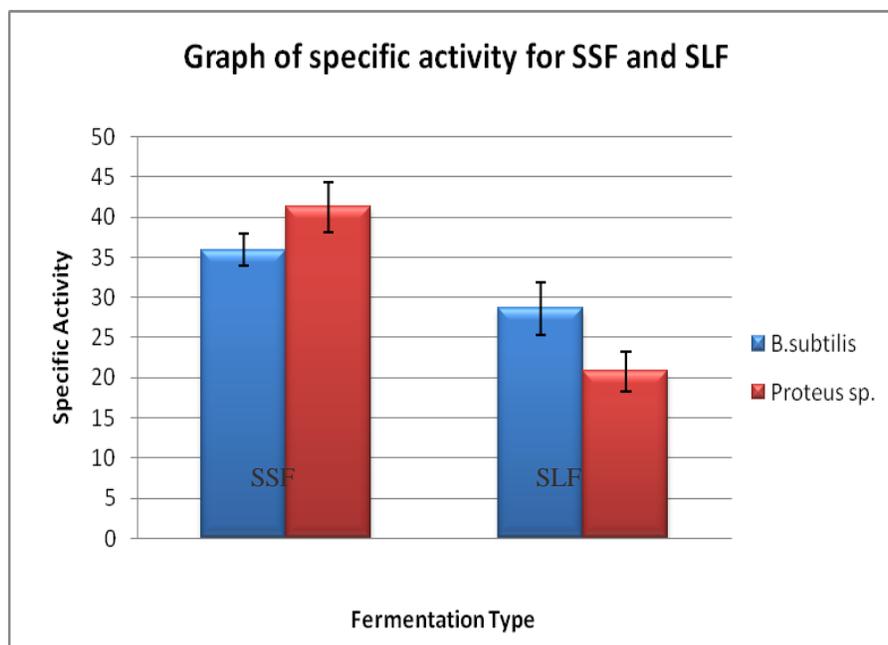
After studying the growth characteristics, and biochemical tests according to the Bergey's Manual of Determinative Bacteriology, it can be stated that the unknown organism isolated from soil sample polluted with engine oil belongs to the *Proteus spp.*

**3.2 Fermentations**

The comparative study of lipase production was done to check, whether Solid State Fermentation (SSF) or Submerged Liquid Fermentation (SLF) gives good yield. The average specific activity of the lipase produced in SSF and SLF were plotted and compared. The results obtained for two organisms were as follows:

<b>Solid State Fermentation (SSF)</b>								
Organism	Fermentation	Average activity U/ml	Total activity U	Average protein conc. mg/ml	Total protein mg	Specific activity U/mg	Mean	SD
<i>B. subtilis</i>	1	158.10	790.50	4.30	21.50	36.77	35.93	1.96
	2	164.30	821.50	4.40	22.00	37.34		
	3	155.00	775.00	4.60	23.00	33.69		
<i>Proteus spp</i>	1	151.90	759.50	3.40	17.00	44.68	41.27	3.30
	2	151.90	759.50	3.70	18.50	41.05		
	3	133.30	666.50	3.50	17.50	38.08		

<b>Submerged Liquid Fermentation (SLF)</b>								
Organism	Fermentation	Average activity U/ml	Total activity U	Average protein conc. mg/ml	Total protein mg	Specific activity U/mg	Mean	SD
<i>B. subtilis</i>	1	17.56	87.80	0.70	3.50	25.08	28.63	3.12
	2	23.86	119.30	0.80	4.00	29.82		
	3	18.59	92.95	0.60	3.00	30.98		
<i>Proteus spp</i>	1	25.83	129.15	1.20	6.00	21.52	20.78	2.41
	2	22.73	113.65	1.00	5.00	22.73		
	3	21.70	108.50	1.20	6.00	18.08		



From the graph it can be observed that the yield of lipase was found more in SSF than in SLF. Thus, it can be stated that ghee residue as a substrate for SSF gives better yield in comparison to conventional SLF. Ghee residue is produced in large quantity by dairy industries and most of the ghee residue goes to waste<sup>[4]</sup>, which can be used as a substrate for large scale production of lipase enzyme. Also the production cost would be reduced for the lipase enzyme, which finds applications in wide range of industries.

#### 4. CONCLUSION

Ghee residue proves to be a better substrate for lipase production in comparison to synthetic counterpart. Also, SSF should be preferably employed for lipase production as it gives superior yields, requires no complex machinery and includes economical use of space. Use of Ghee residue for commercial lipase production would have the advantages like less investment in raw material, efficient use of a dairy waste.

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